

It is certified that the Hot Dipped Galvanised ERW Steel Pipes described below was Manufactured, Sampled, Tested & Inspected in accordance with the tolerance as per EN ISO:1461/ EN 10219-1_2006 & EN 10219-2_2019 and Galvanised accoring to EN : 10240 Quality (where applicable), as well as buyer’s requirements and has been found to meet the specification requirements also in compliance with construction products regulation.

Outside Diameter	Wall Thickness	Grade	Weight (kg/m)	Heat No/ Cast No.	YST (275 Min) MPa	UTS 410 - 560 MPa	EL% 20 Min	Flattening / Bend Test	Zinc Coating (Micron)
60.3 mm	3.0 mm	S275J0H	4.5	23102324	338	455	29	PASSED	92
76.1 mm	3.0 mm	S275J0H	5.5	A537862	370	471	29	PASSED	88
88.9 mm	3.2 mm	S275J0H	7	A538274	367	463	29	PASSED	88
114.3 mm	3.6 mm	S275J0H	10	A537883	370	468	29	PASSED	91

It is further certified that the above mentioned pipes confirm to the dimensional and weight tolerance of the specification. The pipes have been found confirming to the Zinc Coating Test, Adhesion Test and Uniformity Test (where applicable). All pipes are supplied with anti rust coating. All pipes have been checked visually and found free from internal & external defects.

Please contact us for our 50mm, 140mm and wide based posts specifications

Note: Material Certificate is according to EN 10204 / 3.1
Abbreviations: YST = Yield Strength, UTS = Ultimate Tensile Strength, EL = Elongation